

ITALIAN RIVITERS

FEBRUARY 2020





The Italian riveters Rivit® are now available across Canada!

PR Distribution is proud to present you as the exclusive distributor for Canada, the new range of Italian hydropneumatic riveting high quality Rivit®.

As a leader in industrial supplies, PR Distribution allows you to enjoy the wide range of riveters Rivit® on the cutting edge of technology and offer a variety of products that meets all your needs according to your applications.

Popularity

Very popular in general industry, Rivit® riveters are also the market leader in automotive manufacturing including; Fiat®, Ferrari®, Daimler®, Audi®, Chrysler®, Nissan®, Ford®, GM®, Porsche® and many others.

Ergonomic and aesthetic design

We offer the best solution for you: the result ... Rivit®! The design of Italian riveters Rivit® is designed primarily for the health and safety of operators.

Warranty

The warranty has a validity of 12 months, as of the date indicated on the invoice. The warranty only covers replaced parts; labor is not included. The following are not covered by warranty; standard accessories and tool damages caused by:

- Transport and/or handling
- User's mistake
- Failed servicing/maintenance, as indicated in this manual
- Faults and/or breakages that are not attributable to tool anomalies
- Normal consumption of consumables

The warranty is invalidated both in case of unauthorized tampering/replacements of tool components and in case of use of accessories, tools or consumables different to those recommended by the manufacturer, which could even cause injuries to the tool's user.

Rivit assumes responsibilities only if the tools is originally defective, but declines all forms of responsibility if the user fails to follow the given instruction.

Technical support maintenance and repair only in Canada

In addition to offering technical assistance, our service center acts in the shortest time. Repair service, helping to find the product that fits your needs, specialized technical representative, personalized service are just a few services offered to users.

Contact our sales department at 1800 463 5259 FREE for a quote or request a visit from our specialized technical representatives.

Visit our website to view the real-time performance of Rivit® riveters at www.prdistribution.ca.



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Code
658-34409



The hydropneumatic tool RIV912 is designed to install RIVNUT from imperial #4 to 1/2" & metric M3 to M12 and RIVBOLT M4 to M12.
The adjustment is done by changing the length of the piston stroke with the rear part.

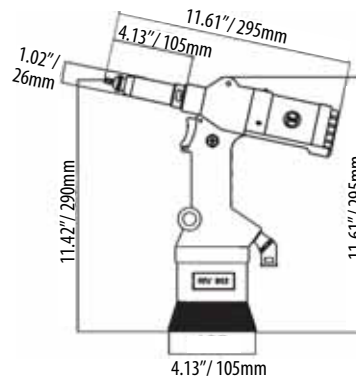
Characteristics :

- PISTON STROKE ADJUSTMENT
 - Aluminum casing structure with a plastic cover
 - High strength components
 - Tool light, handy and ergonomic
 - One position trigger mechanism to start automatic stroke
 - Made in Italy
- ➔ • Nosepieces kits sold separately

Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	457.5 CU.IN (7.5 L)
Stroke	.256" (6.5 mm)
Max power	4721 LBS at 90 PSI (21 kN / 6 BAR)
Weight	5 lbs (2.3 Kg)
Vibrations	< 2,5 m/s2
Noise level	78.5 dB (A)

For all type of inserts



➔ SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

STANDARD			METRIC		
COMPLETE Imperial kit # RIVKIT-IMP for thread #6-32, #8-32, #10-32, 1/4-20, 5/16-18 et 3/8-16			COMPLETE Metric kit # RIVKIT-MET for thread M3, M4, M5, M6, M8, M10		
THREAD SIZE	NOSE ASSEMBLY RIVNUT		THREAD SIZE	NOSE ASSEMBLY RIVNUT	NOSE ASSEMBLY RIVBOLT
#4-40 UNC	658-43267		M3 x .50	658-34411	-
#6-32 UNC	658-37551		M4 x .70	658-34412	658-34423
#8-32 UNC	658-37555		M5 x .80	658-34413	658-34424
#10-24 UNC	658-37559		M6 x 1.00	658-34414	658-34425
#10-32 UNF	658-37559		M8 x 1.25	658-34415	658-34426
1/4-20 UNC	658-37561		M10 x 1.50	658-34416	658-46019
5/16-18 UNC	658-37563		M12 x 1.75	658-34417	-
3/8-16 UNC	658-37567				
1/2-13 UNC	658-43616				

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Code
658-41434



The hypodermic tool RIV938 is designed to install RIVNUT from imperial #4 to 3/8" and metric M3 to M10 and RIVBOLT M4 to M10.
Adjusted by oil pressure .

Characteristics :

- OIL PRESSURE ADJUSTMENT
- Aluminum body
- High strength components
- Tool light, handy and ergonomic
- One position trigger mechanism
- Made in Italy
- Nosepieces kit sold separately

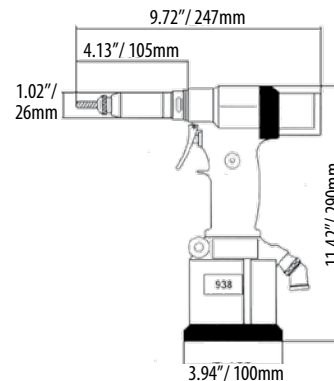


For all type of inserts



Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	305 CU.IN (5 L)
Stroke	.256" (6.5 mm)
Max power	4271 LBS at 90 PSI (19 kN /6 BAR)
Weight	4 lbs (1.8 Kg)
Vibrations	< 2,5 m/s2
Noise level	76 dB (A)



→ SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

STANDARD		MÉTRIQUE		
COMPLETE Imperial kit # RIVKIT-IMP for thread #6-32, #8-32, #10-32, 1/4-20, 5/16-18 et 3/8-16		COMPLETE Metric kit # RIVKIT-MET for thread M3, M4, M5, M6, M8, M10		
THREAD SIZE	NOSE ASSEMBLY	THREAD SIZE	NOSE ASSEMBLY RIVNUT	NOSE ASSEMBLY RIVBOLT
#4-40 UNC	658-43267	M3 x .50	658-34411	-
#6-32 UNC	658-37551	M4 x .70	658-34412	658-34423
#8-32 UNC	658-37555	M5 x .80	658-34413	658-34424
#10-24 UNC	658-37559	M6 x 1.00	658-34414	658-34425
#10-32 UNF	658-37559A	M8 x 1.25	658-34415	658-34426
1/4-20 UNC	658-37561	M10 x 1.50	658-34416	658-46019
5/16-18 UNC	658-37563			-
3/8-16 UNC	658-37567			



Code
658-46215



The hydropneumatic tool RIV938 is designed to install RIVNUT from imperial #4 to 1/2" and metric M3 to M12 and RIVBOLT M4 to M10.
Adjusted by oil pressure.



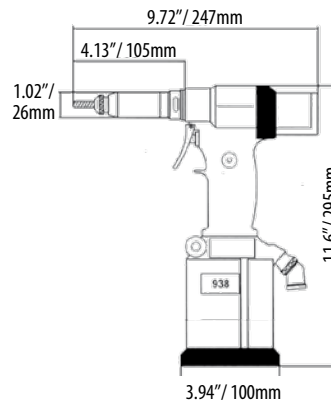
Caracteristics :

- OIL PRESSURE ADJUSTMENT
 - Aluminum body
 - High strength components
 - Tool light, handy and ergonomic
 - One position trigger mechanism
 - Made in Italy
- ➔ • Nosepieces kit sold separately

Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	305 CU.IN (5 L)
Stroke	.256" (6.5 mm)
Max power	5845 LBS at 90 PSI (26 kN /6 BAR)
Weight	4.5 lbs (2.2 Kg)
Vibrations	< 2,5 m/s ²
Noise level	76 dB (A)

For all type of inserts



➔ SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

STANDARD		MÉTRIQUE		
COMPLETE Imperial kit # RIVKIT-IMP for thread #6-32, #8-32, #10-32, 1/4-20, 5/16-18, 3/8-16, 1/2-13		COMPLETE Metric kit # RIVKIT-MET for thread M3, M4, M5, M6, M8, M10, M12		
FILETAGE	NEZ ASSEMBLÉ	FILETAGE	NEZ ASSEMBLÉ RIVNUT	NEZ ASSEMBLÉ RIVBOLT
#4-40 UNC	658-43267	M3 x .50	658-34411	-
#6-32 UNC	658-37551	M4 x .70	658-34412	658-34423
#8-32 UNC	658-37555	M5 x .80	658-34413	658-34424
#10-24 UNC	658-37559A	M6 x 1.00	658-34414	658-34425
#10-32 UNF	658-37559	M8 x 1.25	658-34415	658-34426
1/4-20 UNC	658-37561	M10 x 1.50	658-34416	658-46019
5/16-18 UNC	658-37563	M12 x 1.75	658-34417	-
3/8-16 UNC	658-37567			
1/2-13 UNC	658-43616			



Code
658-17016



The hypodermic tool RIV942 is designed to install RIVNUT from imperial #4 to 1/2" and metric RIVNUT and RIVBOLT M4 to M12.

Characteristics :

- Adjusted by oil pressure .
- Stroke adjustment.
- Manometer for pressure adjustment.
- Aluminum body
- High strength components
- Tool light, handy and ergonomic
- One position trigger mechanism
- Made in Italy
- Nosepieces kit sold separately

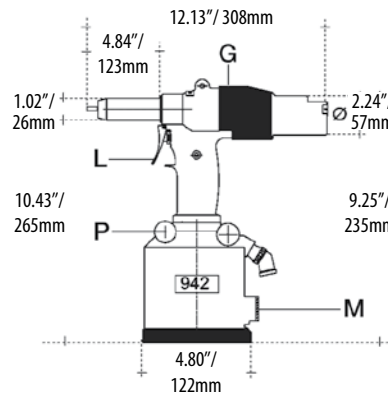


For all type of inserts



Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	458 CU.IN (7.5 L)
Stroke	.39" (10 mm)
Max power (6 bar)	6969 LBS à 90 PSI (31 kN /6 BAR)
Weight	6.834 lbs (3.1 Kg)
Vibrations	< 2,5 m/s2
Noise level	80 dB (A)



SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

STANDARD		METRIC		
COMPLETE Imperial kit for thread #4-40, #6-32, #8-32, #10-32, 1/4-20, 5/16-18, 3/8-16 et 1/2-13		COMPLETE Metric kit for thread M4, M5, M6, M8, M10, M12		
THREAD SIZE	NOSE ASSEMBLY	THREAD SIZE	NOSE ASSEMBLY RIVNUT	NOSE ASSEMBLY RIVBOLT
#4-40 UNC	658-43267	M4 x .70	658-34412	658-34423
#6-32 UNC	658-37551	M5 x .80	658-34413	658-34424
#8-32 UNC	658-37555	M6 x 1.00	658-34414	658-34425
#10-24 UNC / #10-32 UNF	658-37559	M8 x 1.25	658-34415	658-42594
1/4-20 UNC	658-37561	M10 x 1.50	658-34416	658-46019
5/16-18 UNC	658-37563	M12 x 1.75	658-42592*	-
3/8-16 UNC	658-37567			
1/2-13 UNC	658-43616*			

* Used with tool RIV912 & RIV942 only



Code
658-22370



The hydropneumatic tool RIV998 is designed to install female RIVNUT from M3 to M12 and RIVBOLT male from M4 to M8.

RIV998 to place rivet nut using stroke adjustment. Automatic screwing by positioning the tie rod in the rivet nut, 1 PHASE rivet nut deformation, 2 PHASE rivet nut unscrewing. • Stroke adjustment.

Characteristics :

- Aluminum body
- High strength components
- Tool light, handy and ergonomic
- One position trigger mechanism
- Made in Italy

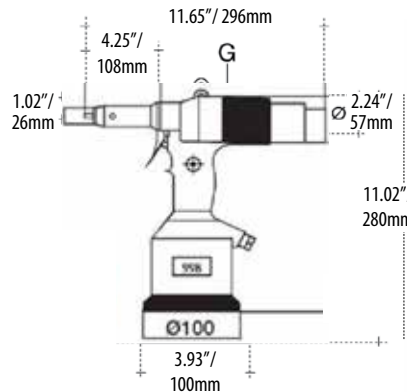


For all type of inserts



Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	458 CU.IN (7.5 L)
Stroke	.256" (6.5 mm)
Max power (6 bar)	4271 LBS à 90 PSI (19 kN /6 BAR)
Weight	4.409 lbs (2.405 Kg)
Vibrations	< 2,5 m/s2
Noise level	70 dB (A)



→ SETS OF INSTALLATION

METRIC Riv nut			METRIC Riv Bolt		
THREAD SIZE	TIE ROD	HEAD CODE	THREAD SIZE	TIE ROD	HEAD CODE
M3 x .50	658-03278	658-03285	M4 x .70	658-25609	658-26612
M4 x .70	658-03279	658-03286	M5 x .80	658-25610	658-25613
M5 x .80	658-03280	658-03287	M6 x 1.00	658-25611	658-25614
M6 x 1.00	658-03281	658-03288	M8 x 1.25	658-25832	658-27005
M8 x 1.25	658-03282	658-03289			
M10 x 1.50	658-03283	658-03290			
M12 x 1.75	658-03284	658-03291			
	Parts included with the RIV998 tool				

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INSTALLATION NOSES COMPONENTS / RIV912, RIV938, RIV939, RIV942



IMPÉRIAL						
THREAD SIZE	NOSE ASSEMBLY	NUT	ADAPTER	SOCKET HEAD CAP SCREW		END TIP
IMPERIAL						
#4-40 UNC	658-43267	658-43263	658-43264	658-43266	4-40 x 1-1/2	658-43265
#6-32 UNC	658-37551	658-37552	658-37533	658-42535	6-32 x 1-1/2	658-37534
#8-32 UNC	658-37555	658-37556	658-37538	658-42540	8-32 x 1-1/2	658-37539
#10-24 UNC	658-37559	658-37560	658-34717	658-42542	10-24 x 2-1/4	658-34720
#10-32 UNF	658-37559	658-37560	658-34717	658-42543	10-32 x 2-1/4	658-34720
1/4-20 UNC	658-37561	658-37562	658-37546	658-42544	1/4-20 x 2-1/4	658-37547
5/16-18 UNC	658-37563	658-37564	658-37553	658-42545	5/16-18 x 2-1/4	658-37550
3/8-16 UNC	658-37567	658-37568	-	658-42546	3/8-16 x 2-1/2	658-37557
1/2-13 UNC	658-43616*					

* Used with tool RIV912 & RIV942 only



INSTALLATION NOSES COMPONENTS / RIV912, RIV938, RIV939, RIV942



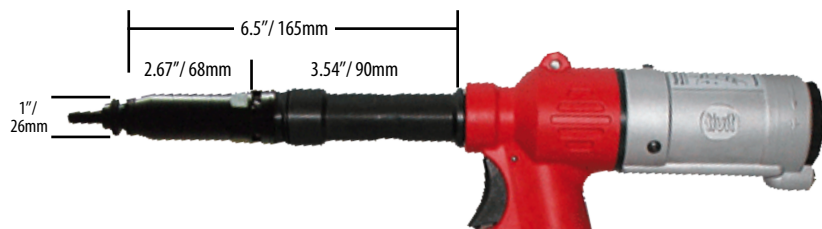
METRIC						
THREAD SIZE	NOSE ASSEMBLY	NUT	ADAPTER	SOCKET HEAD CAP SCREW		END TIP
METRIC						
M3 x .50	658-34411	658-34575	658-34574	658-34576	M3 x 40	658-34662
M4 x .70	658-34412	658-34702	658-34663	658-34705	M4 x 55	658-34706
M5 x .80	658-34413	658-34718	658-34717	658-34719	M5 x 60	658-34720
M6 x 1.00	658-34414	658-34722	658-34721	658-34723	M6 x 60	658-34725
M8 x 1.25	658-34415	658-34727	658-34726	658-34728	M8 x 60	658-34729
M10 x 1.50	658-34416	658-03290	-	658-34731	M10 x 60	658-34418
M12 x 1.75	658-34417*	658-03291	658-43162	658-34733	M12 x 65	658-34734

* Used with tool RIV938 & RIV942 only

OPTIONAL ACCESSORIES



Anti-scratch wing protection
658-42176



Extended head 6-1/2"
658-35318

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Code
658-41029



The hypropneumatic tool RIV502 is designed to install standard blind rivets 3/32", 1/8" & 5/32" from all materials.

The retention of the rivet is done by adjustable suction.

The mandrel is recovered in the collector automatically.

Characteristics :

- Aluminum body
- Molded plastic handle
- High strength components
- Tool light, handy and ergonomic
- Single control trigger and single pulse
- Made in Italy



Technical data and features

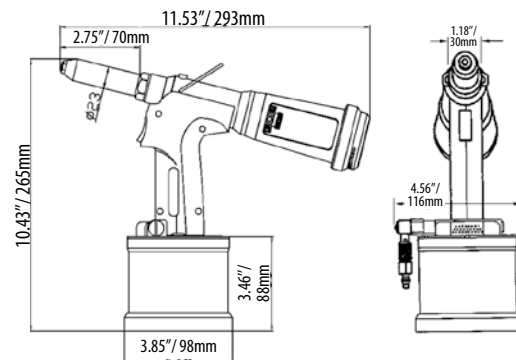
Air working pressure	75 PSI (5 BAR)
Min-max air pressure	45/100 PSI (3/7 BAR)
CFM	158.66 CU.IN (2.6 L)
Stroke	.8171" (20 mm)
Max power (6 bar)	1910 LBS at 90 PSI (8.5 kN)
Weight	3 lbs (1.429 Kg)
Vibrations	< 2,5 m/s ²
Noise level	77.5 dB (A)



INCLUDED WITH TOOL RIV502

Tool RIV502 is supplied with nose assembly 5/32"

DESCRIPTION	PARTS NUMBER	QTE
Nosepiece 3/32" (2.4 mm)	658-41990	1
Nosepiece 1/8" (3.0 mm)	658-41991	1
Nosepiece 5/32" (4.0 mm)	658-41992	1
Jaws (set of 3 pcs)	658-12501	2
Jaws opener 3/32 & 1/8	658-41367	1
Jaws opener 5/32 & 3/16	658-41366	1
Spring	658-41368	1
Cone holding jaws	658-41365	1
Oil syringe	658-47701	1
Oil	-	1
Hexagonal Allen wrench 3mm	-	1
Hexagonal wrench	-	3





Code
658-40357



The hydropneumatic tool RIV503 is designed to install standard and structural blind rivets 3/32", 1/8", 5/32" & 3/16" from all materials. The retention of the rivet is done by adjustable suction. The mandrel is recovered in the collector automatically.

Characteristics :

- Aluminum body
- Molded plastic handle
- High strength components
- Tool light, handy and ergonomic
- Single control trigger and single pulse
- Made in Italy

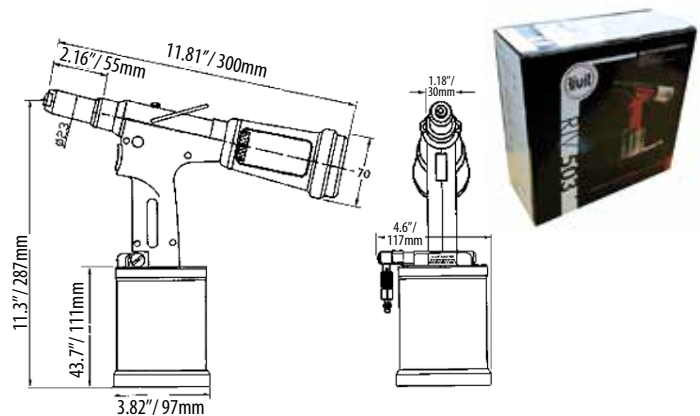
➔ Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	265.45 CU.IN (4.35 L)
Stroke	.8171" (20 mm)
Max power (6 bar)	2450 LBS at 90 PSI (10.9 kN)
Weight	3.4 lbs (1.546 Kg)
Vibrations	< 2,5 m/s ²
Noise level	78 dB (A)

➔ INCLUDED WITH TOOL RIV503

Tool RIV503 is supplied with nose assembly 3/16"

DESCRIPTION	PARTS NUMBER	QTE
Nosepiece 3/32" (2.4mm)	658-41990	1
Nosepiece 1/8" (3.0mm)	658-41991	1
Nosepiece 5/32" (4.0mm)	658-41992	1
Nosepiece 3/16" (4.8mm)	658-41691	1
Nosepiece MONOBOLT® 3/16"	658-25248	1
Jaws (set of 3 pcs)	658-12501	2
Jaws opener	658-41392	1
Spring	658-41340	1
Cone holding jaws	658-41338	1
Oil syringe	658-47701	1
Oil	-	1
Hexagonal Allen wrench 3mm	-	1
Hexagonal wrench	-	3



OPTIONAL ACCESSORIES

- Extended head 4" (100 mm) 658-42043
- Extended head 8" (200 mm) 658-42268





Code
658-40358



The hydropneumatic tool RIV504 is designed to install standard and structural blind rivets 1/8", 5/32", 3/16" & 1/4" from all materials. The retention of the rivet is done by adjustable suction. The mandrel is recovered in the collector automatically.

Characteristics :

- Aluminum body
- Molded plastic handle
- High strength components
- Tool light, handy and ergonomic
- Single control trigger and single pulse
- Made in Italy

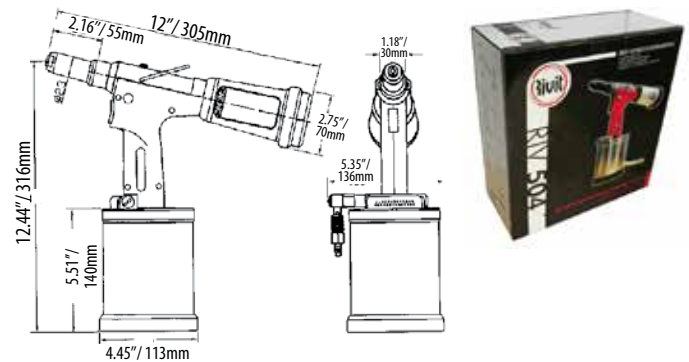
→ Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	292.91 CU.IN (4.8 L)
Stroke	1.0236" (26 mm)
Max power (6 bar)	3596 LBS at 90 PSI (16 kN)
Weight	4.1 lbs (1.866 Kg)
Vibrations	< 2,5 m/s ²
Noise level	77.5 dB (A)

→ INCLUDED WITH TOOL RIV504

Tool RIV504 is supplied with nose assembly 1/4"

DESCRIPTION	PARTS NUMBER	QTE
Nosepiece 5/32"	658-41992	1
Nosepiece 3/16"	658-41691	1
Nosepiece MONOBOLT® 3/16"	658-25248	1
Nosepiece MONOBOLT® 1/4"	658-40419	1
Nosepiece HEMLOK® 1/4"	658-41735	1
Nosepiece 1/4"	658-40418	1
Jaws (set of 3 pcs)	658-12492	2
Jaws opener	658-41339	1
Spring	658-41340	1
Cone holding jaws	658-41338	1
Oil syringe	658-47701	1
Oil	-	1
Hexagonal Allen wrench 3mm	-	1
Wrench	-	3



→ OPTIONAL ACCESSORIES

- Extended head 4" (100 mm) 658-42043
- Extended head 8" (200 mm) 658-42268





Code
658-31871



The HIGHT PERFORMANCE hydropneumatic tool RIV505 is designed to install standard and structural blind rivets 3/32", 1/8", 5/32" & 3/16" from all materials.

ADVANTAGES:

RIV505 is fitted out with a double function mandrel suction technology:

- 1) The mandrel is intaken only after the blind rivets has been automatically set.
- 2) When working in vertical position, start the suction valve to hold the mandrel.

Caracteristics :

- 360° rotating air inlet
- Ergonomic handle
- Balanced weight
- Double hook for balancer
- Made in Italy

INCLUDED WITH TOOL RIV505

Tool RIV505 is supplied with nose assembly 3/16"

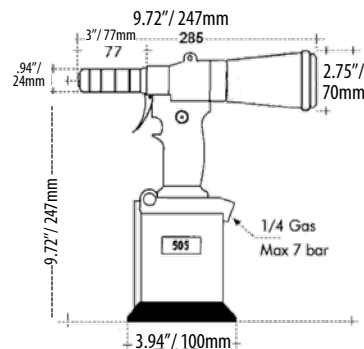
DESCRIPTION	PARTS NUMBER	QTE
Nosepiece 1/8"	658-31705	1
Nosepiece 5/32"	658-31709	1
Nosepiece 3/16"	658-31711	1
Nosepiece 6mm	658-32224	1
Oil	-	1
Universal hexagonal wrench	-	1

Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	91.536 CU.IN (1.5 L)
Stroke	.70866" (18 mm)
Max power (6 bar)	2191 LBS at 90 PSI (9.75 kN)
Weight	4.9 lbs (2.070 Kg)
Vibrations	< 2,5 m/s2
Noise level	76 dB (A)

OPTIONAL ACCESSORIES

- Nosepiece MONOBOLT® 3/16" 658-25248
- Angular head 658-42102
- Extended head 4" (100 mm) 658-43488
- Extended head 6" (150 mm) 658-43489
- Extended head 8" (200 mm) 658-43490



658-05230

Code
658-46921

Code
658-46921M
for install
Maxlok®



The hypodermic tool RIV506 #658-46921 is designed to install standard blind rivets 3/16" & 1/4" and structural Interlok®, Monobolt® from all materials.

For install Maxlok® used :

Tool and nosepiece ass. 3/16" = #658-46921M3/16

Tool and nosepiece ass. 1/4" = #658-46921M1/4

Tool and nosepiece ass. 3/16 & 1/4" = #658-46921MC

Characteristics :

- The retention of the rivet is done by adjustable suction.
- The mandrel is recovered in the collector automatically.
- Aluminum body
- Molded plastic handle
- High strength components
- Tool light, handy and ergonomic
- Single control trigger and single pulse
- Made in Italy



Technical data and features

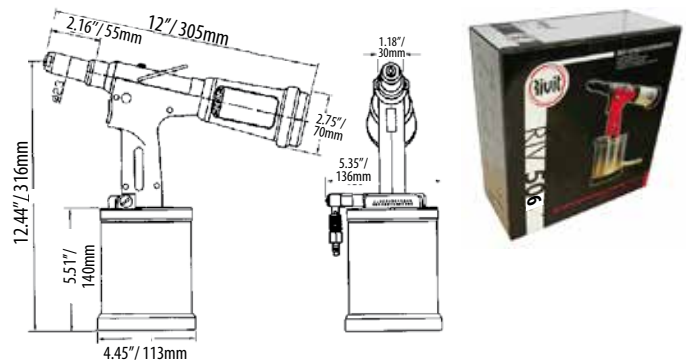
Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	292.91 CU.IN (4.8 L)
Stroke	0.79" (20 mm)
Max power (6 bar)	4046 LBS à 90 PSI (18 kN)
Weight	4.1 lbs (1.866 Kg)
Vibrations	< 2,5 m/s2
Noise level	78.5 dB (A)



INCLUDED WITH TOOL RIV506

Tool RIV506 is supplied with nose assembly 1/4"

DESCRIPTION	PARTS NUMBER	QTE
Nosepiece for structural rivet (on head) 6.4mm - 1/4"	658-47244	1
Nosepiece MONOBOLT® 4.8mm - 3/16"	658-25248	1
Nosepiece MONOBOLT® 6.4mm - 1/4"	658-40419	1
Nosepiece HEMLOK® 6.4mm - 1/4"	658-41735	1
Nosepiece standard (sur tête) 6.4mm - 1/4"	658-40417	1
Nosepiece Interlok® 6.4mm - 1/4"	658-40418	1
Jaws (set of 3 pcs)	658-12492	2
Jaws opener	658-41339	1
Spring	658-41340	1
Cone holding jaws	658-41338	1
Oil syringe	658-47701	1
Oil	-	1
Hexagonal Allen wrench 3mm	-	1
Wrench 10-12mm	-	1
Wrench 16-17mm	-	2



OPTIONAL ACCESSORIES

- Extended head 4" (100 mm) 658-42043
- Extended head 8" (200 mm) 658-42268





The hypropneumatic tool RIV508 is designed to install structural blind rivets 3/16", 1/4" & 5/16" and blind bolts 3/16" & 1/4" all materials.

• Made in Italy

The RIV 508 is sold WITHOUT NOZZLE KIT



Code
658-30080



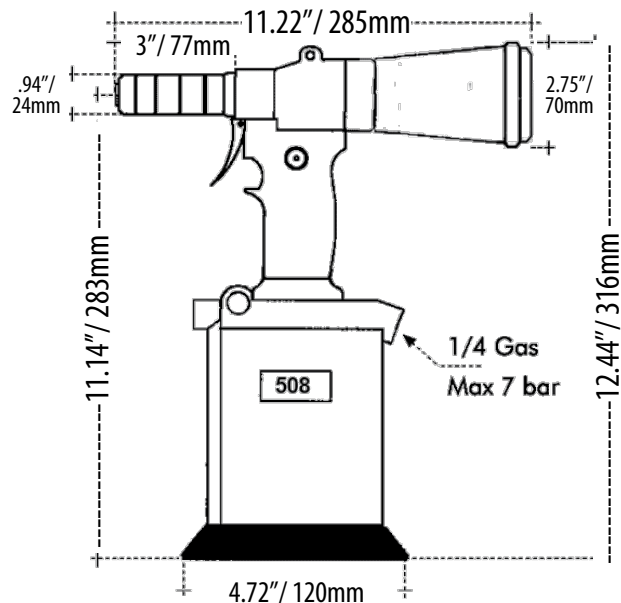
→ Technical data and features

Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	299.02 CU.IN (4.95 L)
Stroke	.82677" (21 mm)
Max power (6 bar)	4720 LBS at 90 PSI (21 kN)
Weight	5.4 lbs (2.4 Kg)
Vibrations	< 2,5 m/s2
Noise level	78.5 dB (A)

→ INCLUDED WITH TOOL RIV508

Tool RIV508 - WITOUT nose assembly

DESCRIPTION	PARTS NUMBER	QTE
Plastic case		1
Oil		1
Universal hexagonal wrench	-	1





SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

IMAGE	DESCRIPTION - UTILISATION	PARTS NUMBER
	Standard and structural blind rivets 3/16"	658-43034
	standard and structural blind rivets 3/16", 1/4" INTERLOK®, *MONOBOLT®, HEMLOK® and other *To install Monobolt® a specific nosepiece is required	658-31231
	HEMLOK® 5/16"	658-47294
	AVDELOK® 3/16"	658-30209
	AVDELOK® 1/4"	658-30207
	AVTAINER® 1/4"	658-28130
	MAXLOK® 3/16"	658-31184
	MAXLOK® 1/4"	658-31197
	*Nosepiece required for installation of MONOBOLT® 3/16"	#658-25248
	*Nosepiece required for installation of MONOBOLT® 1/4"	#658-23758

OPTIONAL ACCESSORIES

	Deflector	658-32595
	Collar cutter head 3/16"	658-40471
	Collar cutter head 1/4"	658-40472
	Extended head 4" (100 mm)	658-43488
	Extended head 6" (150 mm)	658-43489
	Extended head 8" (200 mm)	658-43490
	Balancer capacity 2.3 lbs (1 kg)	658-05230
	Balancer capacity 4.6 lbs (2 kg)	658-05231
	Balancer capacity 6.9 lbs (3 kg)	658-05232
	Coiled air tube for balancer 45" (115 cm)	658-10578



The balancers are an indispensable aid for repetitive works, assemblies, serial productions, packaging, etc.

- Stroke of 63" (1.6m), the rope is easily adjusted to adapt to every requirement
- Three suspension points to ensure the maximum safety, as by regulations
- Three anchor points to ensure maximum flexibility.



Nozzle Kit

The hydropneumatic tool RIV509 is designed to install structural blind rivets 1/4", 5/16" et 3/8" from all materials.

• Made in Italy



The RIV 509 is sold WITHOUT NOZZLE KIT



Code
658-32435



Technical data and features

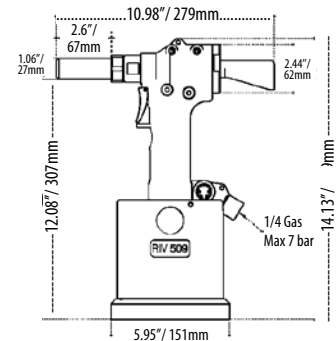
Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	845.71 CU.IN (14 L)
Stroke	0,826772" (19 mm)
Max power (6 bar)	7868 LBS à 90 PSI (35 kN)
Weight	9.26 lbs (4.2 Kg)
Vibrations	< 2,5 m/s ²
Noise level	< 80 dB (A)



INCLUDED WITH TOOL RIV509

Tool RIV509 - WITOUT nose assembly

DESCRIPTION	PARTS NUMBER	QTE
Plastic case		1
Oil		1
Universal hexagonal wrench	-	1



SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

NOSEPIECE	DESCRIPTION - USE	PARTS NUMBER
	AVDELOK® 1/4"	658-32700
	AVDELOK® 5/16"	658-33444
	AVDELOK® 3/8"	658-32930
	MAXLOK® 1/4"	658-36567
	MAXLOK® 5/16"	658-36490
	MAXLOK® 3/8"	658-36491

OPTIONAL ACCESSORIES



Angular head for Avdelok®
658-35477



Collar cutter head 3/16" 658-40435
Collar cutter head 1/4" 658-40439
Collar cutter head 5/16" 658-40440
Collar cutter head 3/8" 658-40441



Code
658-44201



The hydropneumatic tool RIV536 with 360° rotating head is designed to install blind rivets 3/32", 1/8", 5/32" to 3/16" from all materials. RIV536 is a hydropneumatic tool for blind rivets featuring an 360° rotating angular head which allows installing of blind rivets in difficult-to-reach and blind-sided parts.

Characteristics :

- Ergonomic handle
- Balanced weight
- Double hook for balancer
- Made in Italy



Technical data and features

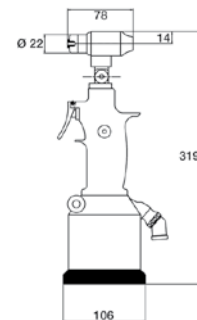
Air working pressure	90 PSI (6 BAR)
Min-max air pressure	75/100 PSI (5/7 BAR)
CFM	91.536 CU.IN (1.5 L)
Stroke	0,551181" (14 mm)
Max power (6 bar)	1910 LBS à 90 PSI (8.50 kN)
Weight	3.97 lbs (1.803 Kg)
Vibrations	< 2,5 m/s2
Noise level	76 dB (A)



INCLUDED WITH TOOL RIV536

Tool RIV536 is supplied with nose assembly 3/16"

DESCRIPTION	PARTS NUMBER	QTE
Nosepiece 3/32"	658-01894	1
Nosepiece 1/8"	658-01765	1
Nosepiece 5/32"	658-01766	1
Nosepiece 3/16"	658-01769	1
Jaws (set of 3 pcs)	658-42605	2



The head can rotate 360° and can be oriented in several positions from 0° to 180°, facilitating the installation of the rivet at any angle.



Q_rivit_022020_EN



Code
658-45961



The hypropneumatic tool RIV511B is designed to install structural blind rivets 1/4", 5/16" to 3/8" from all materials.

• Made in Italy



The RIV 511B is sold WITHOUT NOZZLE KIT



Technical data and features

Air working pressure	90 PSI (6 BAR)
Cylinder stroke	1.26" (32 mm)
Max power (6 bar)	8992 LBS à 90 PSI (40 kN)
Handle Weight	3.75 lbs (1.7 Kg)
Total Weight	61.73 lbs (28 Kg)
Hoses length	9.84 pi (3.0 m)
Dimension (LxPxH)	19.49" x 15.55" x 9.84" 49.5 x 39.5 x 25.0

Characteristics :

RIV511B tool is made up by a light aluminum handle, which is connected through a hose to a control unit where the intensifier and the oil tank are located. Ther is not nail intake. If the tensile strenght declared is not sufficient enough, the booster can be customized according to the product needs



SETS OF INSTALLATION NOSES FOR YOUR APPLICATION REQUIRMENTS

IMAGE	DESCRIPTION - USE	INCH	MM		PARTS NUMBER
	AVDELOK®	1/4"	6.4mm		658-32700
		5/16"	8.0mm		658-33444
		3/8"	10.0mm		658-32930
	MAXLOK®	1/4"	6.4mm		658-36567
		5/16"	8.0mm		658-36490
		3/8"	10.0mm		658-36491
	AVBOLT®	3/16"	5.0mm		658-33590
		1/4"	6.4mm		658-33594
		5/16"	8.0mm		658-33498
	AVTAINER® 1/4"	1/4"	6.4mm		658-32700 658-41932
	INTERLOK®	3/8"	9.8mm		658-42017
	MONOBOLT®	3/8"	9.8mm		658-42017 + 658-42018

Q_rivit_022020_EN



Code
658-48413



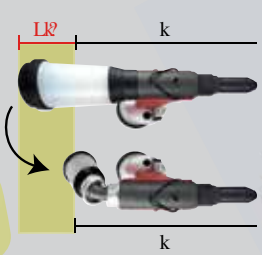
Flexible nails container FLEXRIV for tools for blind rivets RIV503, RIV504 and RIV505 .

Easy riveting even in places hard to access.

Helps the operator to stay in line with the nail of the rivet, avoiding it to break unevenly causing obstruction

Caractéristiques :

- Easy riveting even in places hard to access.
- Balanced weight
- Tool sold separately
- Made in Italy 



FLEXIBLE ACCESSORY & COMPACT STORAGE



• The container and tool sold separately

O_rivit_022020_EN



Code
658-01145



The battery riveting tool RIV 750 is designed to install standard rivets 3/32", 1/8", 5/32" to 3/16" from all materials.

• RIV750 is supplied in a metallic case with one lithium battery 1.3 Ah and a battery charger.

Characteristics :

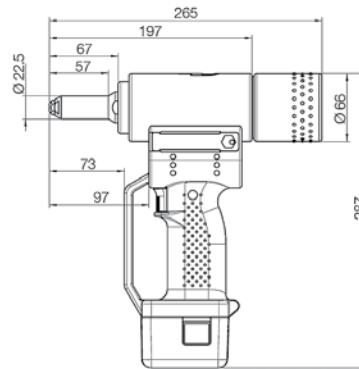
• The discharge of the mandrel is made through action of gravity, either forwards through the nosepiece or backwards into the mandrel container.

➔ **Technical data and features**

Operating voltage	14.4 V
Stroke	.8171" (20 mm)
Battery charger	200 W - 50 Hz
Tensile strength	1910 LBS (8.5 kN)
Weight with battery	4.4 lbs (1.98 Kg)

➔ **INCLUDED WITH TOOL RIV750**

DESCRIPTION	PARTS NUMBER
1 Lithium battery 14.4 V - 1.3 Ah.	658-42076
1 Battery charger	658-42075
1 Metal case	-



➔ **OPTIONAL ACCESSORIES**

	Lithium battery 14.4 V - 1.3 Ah	658-42076
	Lithium battery 14.4 V - 2.6 Ah	658-42077
	Battery charger	658-42075
	Retention nosepiece	658-10798
	Universal cone holding jaws	658-10507
	Extended head 8" (200 mm)	658-43958

NUMBER OF BLIND RIVETS YOU CAN INSTALL WITH ONE 1.3 AH BATTERY		
Rivet	Material	Quantity
3/32	Aluminum	1900
1/8	Aluminum	1300
1/8	Steel	1100
1/8	Stainless steel	1000
5/32	Aluminum	1000
5/32	Steel	900
5/32	Stainless steel	800
3/16	Aluminum	700
3/16	Steel	500
3/16	Stainless steel	400

Q_rivit_022020_EN



Code
658-16787



The battery riveting tool RIV 760 is designed to install standard and structural steel rivets INTERLOK® & HEMLOK® 3/16" to 1/4" from all materials.

• RIV760 is supplied in a metallic case with one lithium battery 2.6 Ah and a battery charger.

Characteristics :

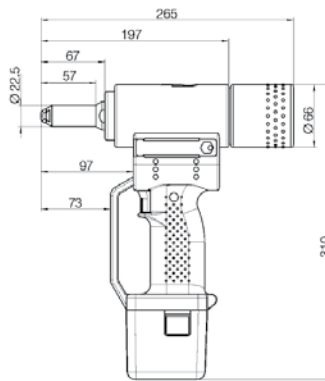
• The discharge of the mandrel is made through action of gravity, either forwards through the nosepiece or backwards into the mandrel container.

➔ **Technical data and features**

Operating voltage	14.4 V
Stroke	.8171" (20 mm)
Battery charger	200 W - 50 Hz
Tensile strength	2922 LBS (13 kN)
Weight with battery	4.93 lbs (2.235 Kg)

➔ **INCLUDED WITH TOOL RIV760**

DESCRIPTION	PARTS NUMBER
1Lithium battery 14.4 V - 2.6 Ah	658-42077
1 Battery charger	658-42075
1 Metal case	-



➔ **OPTIONAL ACCESSORIES**

	Lithium battery 14.4 V - 2.6 Ah	658-42077
	Battery charger	658-42075
	Retention nosepiece 3/16	658-10798
	Universal cone holding jaws	658-10507
	Extended head 8" (200 mm)	658-43958

NUMBER OF BLIND RIVETS YOU CAN INSTALL WITH ONE 2.6 AH BATTERY

Rivet	Material	Quantity
3/16	Aluminum	700
3/16	Steel	500
3/16	Stainless steel	400
1/4	Aluminum	300
1/4	Steel	180

Q_rivit_022020_EN



The battery riveting tool RIV 790 is designed to install RIVNUT from imperial 8-32 to 3/8" and metric M3 to M10 .



Caracteristics :

The rivet nut is positioned against the tie rod. Pushing the trigger automatically screws the rivet nut against the head; pushing again the trigger deforms the rivet nut and unscrews it automatically. Rivet nut clamping occurs by means of regulation of the front ring nuts. Compact and bumps resistant body.

➔ **Technical data and features**

Operating voltage	14.4 V
Stroke	.8171" (20 mm)
Battery charger	200 W - 50 Hz
Tensile strength	2922 LBS (13 kN)
Weight with battery	5.23 lbs (2.374 Kg)

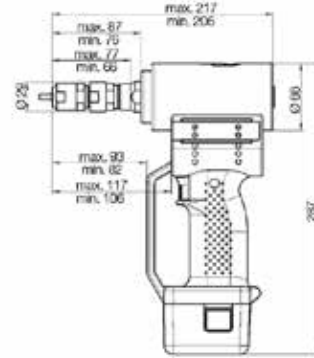


Code
658-15516



➔ **INCLUDED WITH TOOL RIV790**

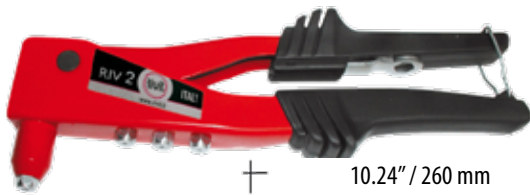
DESCRIPTION	PARTS NUMBER
1 Lithium battery 14.4 V - 1.3 Ah	658-42076
1 Battery charger	658-42075
1 Metal case	-
Tie rods and heads M4, M5, M6	-



➔ **OPTIONAL PARTS & ACCESSORIES FOR RIV790**

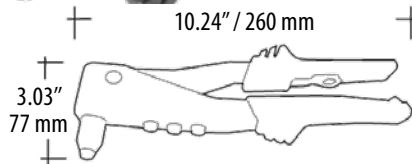
THREAD SIZE	TIE ROD CODE	HEAD CODE	THREAD SIZE	TIE ROD CODE	HEAD CODE
METRIC			IMPERIAL		
> M3 x .50	658-15517	658-15523	> 8-32 UNC	658-43610	658-43604
• M4 x .70	658-15518	658-15524	> 10-24 UNC	-	-
• M5 x .80	658-15519	658-15525	> 10-32 UNF	658-43612	658-43605
• M6 x 1.00	658-15520	658-15526	> 1/4-20 UNC	658-43611	658-43607
> M8 x 1.25	658-15521	658-15527	> 5/16-18 UNC	658-43613	658-15527
* > M10 x 1.50	658-15522	658-15528	> 3/8-16 UNC	658-43614	658-43608
	• Lithium battery 14.4 V - 1.3 Ah	658-42076		• Battery charger	658-42075
	> Lithium battery 14.4 V - 2.6 Ah	658-42077	* Aluminum only • Supplied with the tool > On request		

Designed to install blind rivets 3/32", 1/8", 5/32" to 3/16" • Made in Italy

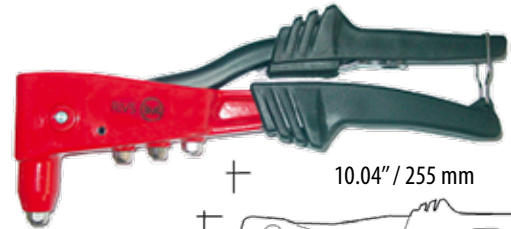


RIV 2

Code 658-12499
Weight 1.124 lbs / 510g

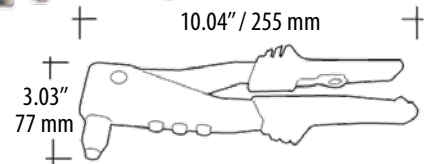


APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
3/32"	●		●	
1/8"	●	●	●	●
5/32"	●	●	●	
3/16"	●			

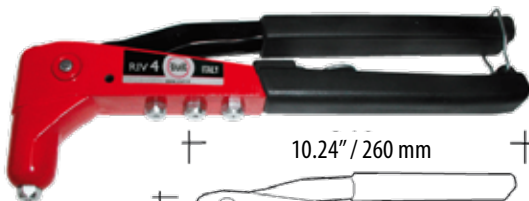


RIV 5

Code 658-16398
Weight 1.300 lbs / 570g

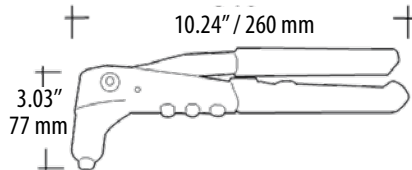


APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
3/32"	●		●	
1/8"	●	●	●	●
5/32"	●	●	●	●
3/16"	●			



RIV 4

Code 658-12500
Weight 1.168 lbs / 530g

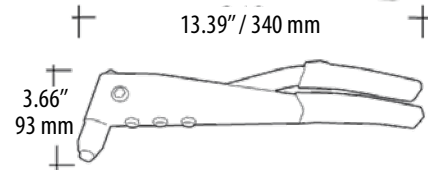


APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
3/32"	●		●	
1/8"	●	●	●	●
5/32"	●	●	●	
3/16"	●			



RIV 6

Code 658-01104
Weight 1.763 lbs / 800g

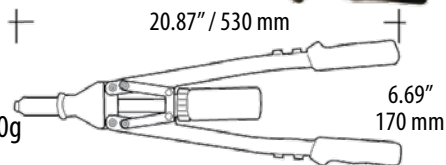


APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
3/32"	●		●	
1/8"	●	●	●	●
5/32"	●	●	●	●
3/16"	●	●	●	●



RIV 7

Code 658-23383
Weight 4.122 lbs / 1870g

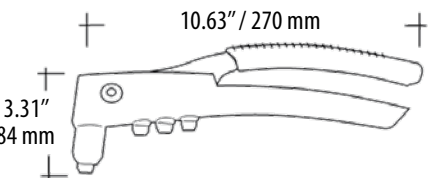


APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
1/8"	●	●	●	●
5/32"	●	●	●	●
3/16"	●	●	●	●
7/32"	●	●	●	●
1/4"	●	●	●	●



RIV 8

Code 658-15404
Weight 1.300 lbs / 590g



APPLICATION	ALUMINIUM	STEEL	COPPER	S/STEEL
3/32"	●		●	
1/8"	●	●	●	●
5/32"	●	●	●	●
3/16"	●			

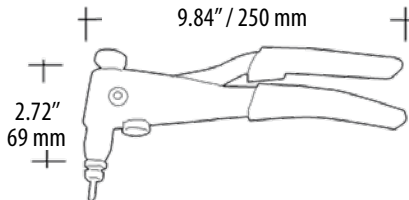
Designed to install rivet nuts • Made in Italy



RIV 900

Code 658-36760

Weight 2.006 lbs / 910g



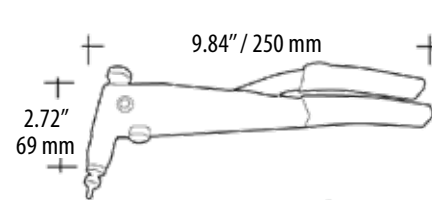
APPLICATION	ALUMINIUM	STEEL	S/STEEL
M3	●	●	●
M4	●	●	●
M5	●	●	●



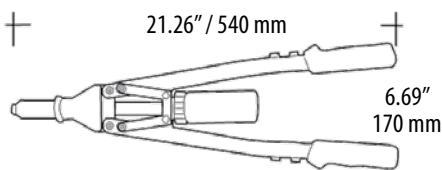
RIV 901

Code 658-36759

Weight 2.006 lbs / 910g



APPLICATION	ALUMINIUM	STEEL	S/STEEL
M3	●	●	●
M4	●	●	●
M5	●	●	●
M6	●	●	●



RIV 903C

Code 658-36758

Weight 4.850 lbs / 2200g



APPLICATION	ALUMINIUM	STEEL	S/STEEL
M3	●	●	●
M4	●	●	●
M5	●	●	●
M6	●	●	●
M8	●	●	●
M10	●	●	●



INCLUDED WITH TOOL RIV903C

DESCRIPTION	QTE
Coffret de métal	1
Tiges d'installation M3-M4-M5-M6-M8-M10	1 ch



SPARE PARTS FOR HAND TOOLS FOR RIVET NUTS

	RIV900		RIV901		RIV903	
	TIE ROD	HEAD	TIE ROD	HEAD	TIE ROD	HEAD
M3	658-37103	658-37072	658-37068	658-37072	658-37076	658-37082
M4	658-37104	658-37073	658-37069	658-37073	658-37077	658-37083
M5	658-37105	658-37074	658-37070	658-37074	658-37078	658-37084
M6	-	-	658-37071	658-37075	658-37079	658-37085
M8	-	-	-	-	658-37080	658-37086
M10	-	-	-	-	658-37081	658-37087

→ REPLACEMENT BOTTLE KIT



Code
71210-020400
 Bottle kit ass.



→ OPTIONNAL PARTS & ACCESSORIES

A	White interior tank	71210-02051
B	Clear outer tank	07640-00239
C	Lid	71210-02034
D	Foam filter	71210-02035
E	Filter	-
F	Cap	07340-00335

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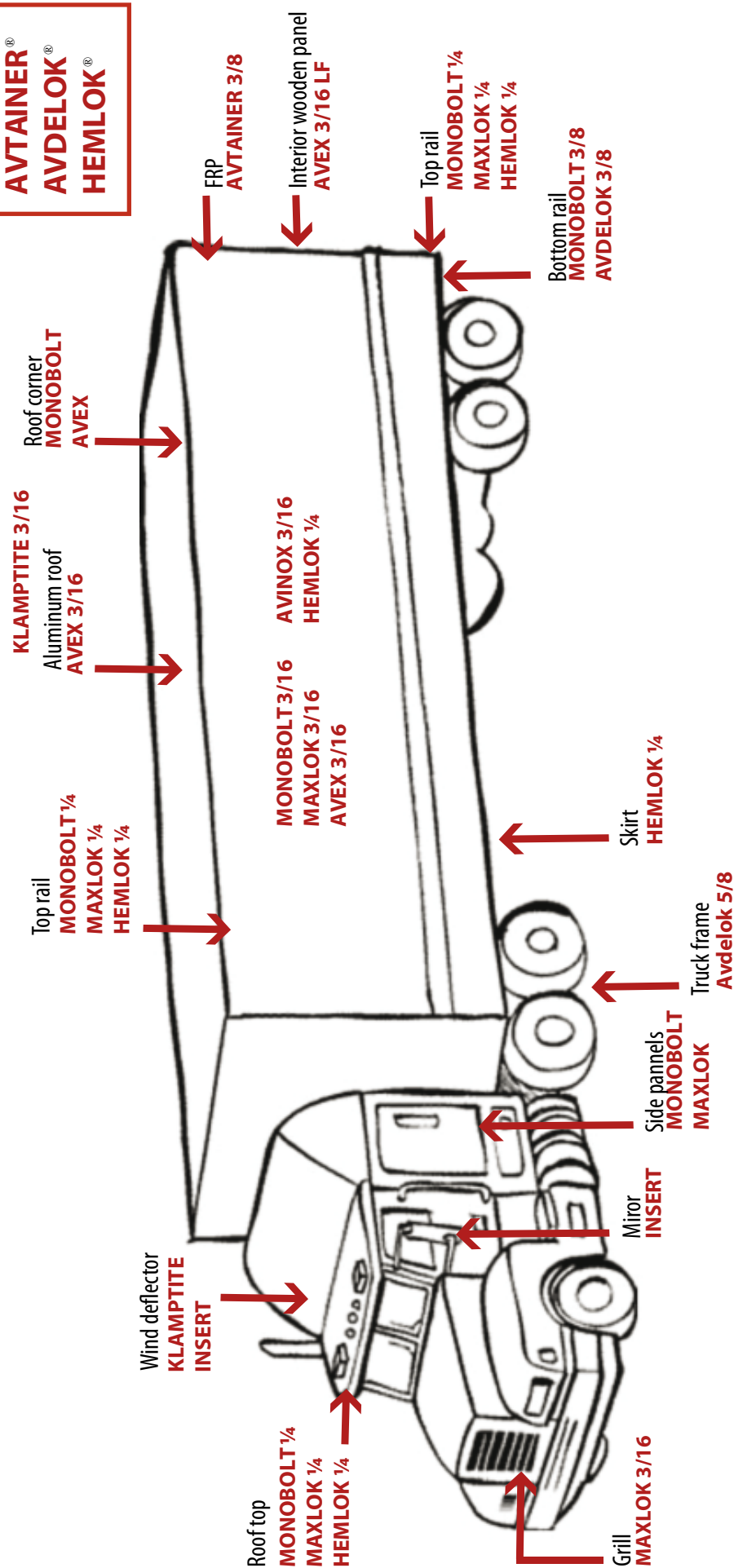
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APPLICATIONS

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- KLAMPTITE®**
- AVEX®**
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- AVTAINER®**
- AVDELOK®**
- HEMLOK®**



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